

Installation Instructions

TOYOTA TACOMA (16-23)
SUMMIT SERIES FENDER FLARES
(Fits with or without factory installed Fender Flares)

FF1054

Important: Please read instructions entirely before installing this product.

Hardware Included	QTY
"X" stamped Short Clip	4
Alcohol Towelette	4
Extrusion	26 ft



Ensure that both left- and right-hand front Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares contacts the vehicles surface. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch that may interfere. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required, this is a non-drill product.**

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares; however, some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.

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FRONT FENDER FLARE INSTALLATION



STEP 1: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along the top leading edge of the Fender Flare where it contacts the vehicle body.

Actual product may differ from picture above



STEP 2: Trim rubber seal at end of each Fender Flare. Save extra rubber seal for installation on remaining Fender Flares.



STEP 3: With mild soap and water, Clean the vehicle body areas where the Fender Flares contact. Ensure fenders are dry prior to install.



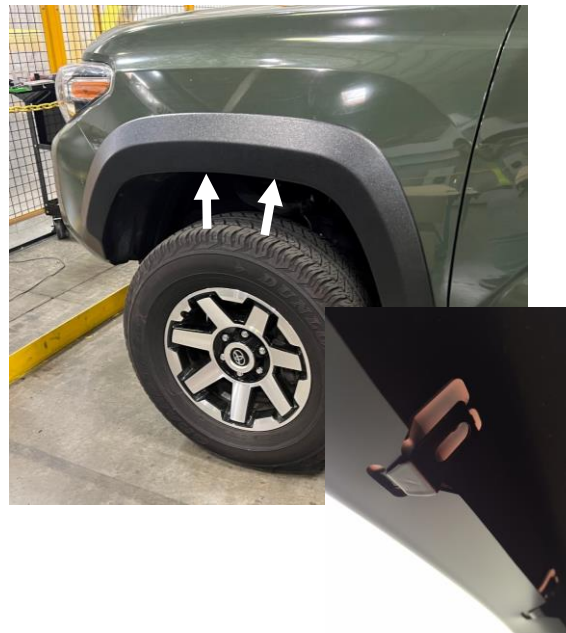
STEP 4: With a 10mm socket, remove the 6 factory screws approximately shown above. Retain factory screws for installation at a later step.

DO NOT remove the factory flare, the EGR Fender Flare installs directly over the factory flare

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STEP 5: Hold Fender Flare onto the vehicle in the position of best fit. Ensure the slots in the fender flare align with the factory screw positions that were removed in STEP 4. Loosely re-install the factory hardware in the 4 positions shown in picture above.

DO NOT remove the factory flare, the EGR Fender Flare installs directly over the factory flare.

STEP 6: At remaining (2) slot positions in Fender Flare. Remove "X" stamped Short Clips from hardware kit and install, as shown above, using the remaining 10mm screws removed in STEP 4. Do not fully tighten screws at this stage.



STEP 7: If necessary, make minor adjustments to the flares position to achieve the best fit for your vehicle and to ensure that the rubber seal is sitting flat against the painted vehicle surface. When satisfied, fully tighten all (6) screw locations, in the above order in which they were just installed. Repeat installation for opposite side of vehicle.

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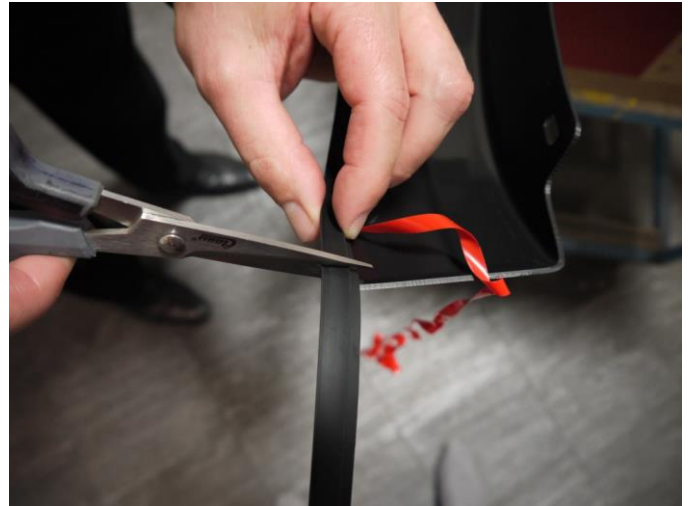
FF1054

REAR FENDER FLARE INSTALLATION



STEP 1: Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along the top leading edge of the Fender Flare where it contacts the vehicle body.

Actual product may differ from picture above



STEP 2: Trim rubber seal at end of each Fender Flare. Save extra rubber seal for installation on remaining Fender Flares.



STEP 3: With mild soap and water, Clean the vehicle body areas where the Fender Flares contact. Ensure fenders are dry prior to install.



STEP 4: With a 10mm socket, remove the 5 factory screws approximately shown above. Retain factory screws for installation at a later step.

DO NOT remove the factory flare, the EGR Fender Flare installs directly over the factory flare

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STEP 5: Hold Fender Flare onto the vehicle in the position of best fit. Ensure the slots in the fender flare align with the factory screw positions that were removed in STEP 4. Loosely re-install the factory hardware in the 5 positions shown in picture above.

DO NOT remove the factory flare, the EGR Fender Flare installs directly over the factory flare.



NOTE: The rear cutout for the factory stone guard may require some additional trimming. If necessary, use a file to adjust size accordingly.

DO NOT remove the factory flare, the EGR Fender Flare installs directly over the factory flare.

*Actual product may differ from picture above.



STEP 6: If necessary, make minor adjustments to the flares position to achieve the best fit for your vehicle and to ensure that the rubber seal is sitting flat against the painted vehicle surface. When satisfied, fully tighten all (5) screw locations working from outside towards middle. Repeat installation for opposite side of vehicle.